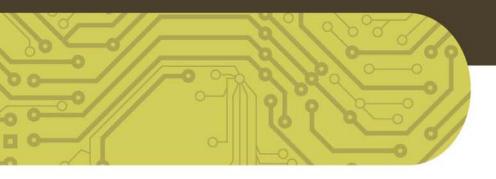


When efficient cooling is your priority.





## ADVANTAGE BLUE STAR

Being a leader in the industry, Blue Star ensures that the latest technology goes into the design of all its airconditioning products. These state-of-the-art products are manufactured at world-class, ISO-certified factories that are supported by well-established systems and processes to ensure consistent quality. Hence, Blue Star's commercial airconditioners are well-designed, energy-efficient and reliable.

Even the best airconditioners require more than just great design and precise manufacturing. They also need professional planning, installation and commissioning at site to ensure optimal performance and efficient operation. Blue Star's field staff are trained to support every commercial installation through a calibrated step-by-step process, starting from the quotation stage right up to the handing over.

Finally, each Blue Star AC is supported through its entire lifetime by trained engineers and technicians from over 800 sales & service dealer establishments across the country. That's because we know how important it is to maintain the up-time of airconditioners at commercial establishments.





## Pre-sale Study & Calculations

When quoting for a project, Blue Star's engineers first study the site for location constraints and take heat load measurements under various conditions. This helps in deducing the right model and capacity specification. For example, a west facing glass wall increase heat load, while a floor above reduces it.

The nature of the business, like offices with fewer open/close cycles, and the presence or absence of an air curtain at the door, would also play a part in arriving at a precise capacity calculation.

Air distribution requirements are also understood and factored into the design. For instance, a florist wouldn't like direct air flow on to the fragile petals of his flowers.

The roof's height and the demands of the interiors would dictate the choice of model – Verticool, Cassette or Mega Split.

This detailed planning ensures you get a quote for the right model and capacity, that's neither too high resulting in excessive capital cost nor too low resulting in warm interiors.

## Installation & Commissioning

Having handled thousands of tonnes of airconditioning over the decades, for various projects across the country, Blue Star's project management skills are legendary. This makes its installation and commissioning of commercial split ACs efficient and professional. So your airconditioning systems are handled by Experts, giving you optimal performance and efficient operation.



## **Commercial Split Airconditioning Solutions**

Commercial spaces such as offices and showrooms are typically large in nature. Normal Window ACs and Split ACs built for smaller rooms are not the ideal choices for such spaces. Therefore, Blue Star presents a unique Commercial Split range that offers higher capacity and efficiency to suit such spaces.

## One for Every Need

Each commercial AC application has its own unique needs and demands. That's why Blue Star's commercial room AC range includes three specific and distinct cooling products to suit different applications: the **Verticool**, the **Cassette** and the **Mega Split**.

All three are built to suit large capacity requirements, eliminating the need for multiple units to serve the same purpose.

Broadly the choice between the products is based on the design of the space to be airconditioned. If you have a low false ceiling, you can choose the Cassette AC. If you don't want to occupy wall space, you can choose the floor standing Verticool. And if you have no floor space, you can use the wall mounted Mega Split AC.

## **FEATURES**



## Three Phase Advantage

Blue Star's commercial split ACs are all 3-phase machines that save 8% to 10% power over single phase units. They are built to be rugged, robust and reliable, to take out the vigours of long hours of daily operation.

Not only are the 3-phase units more efficient, they save cost in other ways too. As each phase consumes less power, cabling can be of a lower gauge. The 3-phase motors are self-starting and accessories such as starting capacitors, running capacitors and relays are not required. Moreover, 3-phase motors are more robust and generally smaller in size. They provide steadier outputs and require less maintenance compared to single phase motors.



#### **Lower Capex Costs**

Since the Commercial Split AC range offers higher capacity per unit, fewer units can aircondition larger spaces. This reduces the initial cost of investment, not only on the ACs but also on associated wiring and other electrical support. And as opposed to central plant solutions, Commercial Split ACs do not need ducting, reducing the costs further. In fact, other than the Cassette, the other cooling solutions do not even need false ceilings.



## **Amazing Array of Filters**

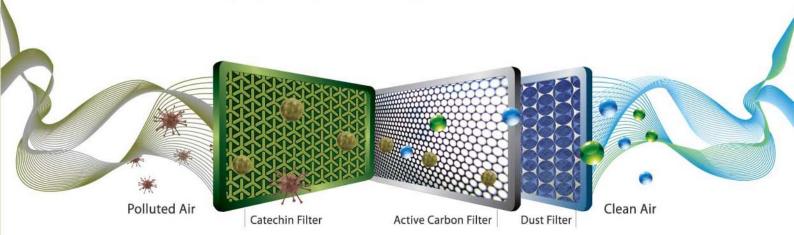
**Catechin Filter:** The Catechin Air Purifying Filter catches dust, mites, cigarette smoke and other pollutants. It also traps and deactivates microscopic virus and bacteria. This remarkable filter keeps your air clean and you healthy.



**Active Carbon Filter:** The Carbon Filter eliminates odour such as that of ammonia and deactivates harmful chemical gases such as formaldehyde and benzene.



**Dust Filter:** The Dust Filter is an advanced filter that traps dust particles in the room, keeping it dust-free and healthy.







## Auto Restart with Memory Function

This feature is very useful in case of a power cut. Thanks to this feature, the airconditioner restarts with the previous settings automatically when power resumes.



#### **ON/OFF Timer**

This feature adds to your convenience as you can set the timer for On or Off as per requirement.



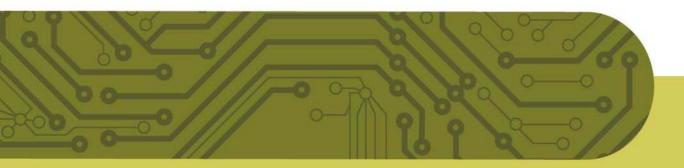
## Wide Angle Airflow

The Wide Angle Louvres ensure that cool air is distributed evenly across the room and reaches every corner.



# Self Diagnosis

In case of faults, the AC shows appropriate error codes. This ensures quick understanding of problems and proper care that is fast and also protects the AC from any damage.





#### Cleanable Panel

The front panel of the indoor unit can be easily detached for periodic cleaning. This helps in the maintenance of the AC.



## Fixed and Swing Louvres

Fixed and Swing Louvres help the user adjust the swing or even stop it at a particular angle. This adds to the user's comfort by letting him manage the airflow to suit his needs.



#### Air Flow Direction Control

This feature controls the swing angle of the Horizontal Louvre. It allows the user to change the air flow direction to avoid direct draft of cold air.



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## Powder-Coated Outer Body

Blue Star outdoor units have been built keeping in mind the harsh Indian climatic conditions. The metal body of the units are made of galvanised steel and are coated with polyester powder paint. This protects them from rusting and increases their life significantly.



## High-Efficiency Compressor

Blue Star compressors are known for their reliability, high efficiency and sturdiness. The Reciprocating and Scroll compressors come with 1 year warranty, while the Rotary compressor comes with 5 years warranty.



3-phase Reciprocating Compressor



Rotary Compressor for 1.5 & 2 Tr Cassette ACs



3-phase Scroll Compressor

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## Anti-corrosive Blue Fin Copper Condenser

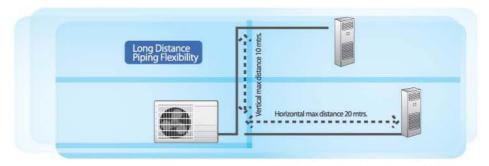
The life of an AC depends largely on its condenser which is housed in the Outdoor Unit. It is exposed to the atmosphere, salty air, wind, dust and other corrosive chemicals. Blue Star's commercial split ACs use anti-corrosive blue fin FTHX (Fin & Tube Copper) condensers that resist corrosion and increase the overall life of the AC.





#### Long Distance Piping

While normal splits cannot support piping between Indoor and Outdoor Units longer than 5 to 7m in height and 10 to 12m horizontally, Blue Star's commercial split AC range with its scroll compressor allows piping lengths up to 10m in height and 20m total.



Total piping should not exceed 20 mtrs.



## **Economy Mode**

During low foot-fall hours, off-season days, rainy days or during winter, Blue Star Commercial Split ACs can be switched to Economy Mode by which the set temperature rises by a degree each hour for a couple of hours to maintain a comfortable temperature while reducing power consumption.



# **OTHER FEATURES**



## Hydrophilic Blue Evaporator Fins

Since the Evaporator (indoor coil) has a low temperature, it might result in water condensation. This results in accumulation of dust particles, thereby affecting the performance of the AC. The hydrophilicity in the evaporator fins on Blue Star's Commercial Split AC range doesn't allow water condensate to accumulate. This reduces the accumulation of dust particles and improves the cooling performance of the AC.



#### Anti-Freeze Thermostat

If the unit is running in Cool Mode and is set at a very low temperature, frost is formed on the heat exchanger. The Anti-Freeze Thermostat acts as a safety feature and stops the compressor in such an event, thus protecting the unit.



#### Dry Mode

The Dry Mode is useful when the room feels humid and clammy. This feature helps remove the moisture from the air, quickly.



#### **Auto Mode**

The unit will automatically select the suitable running method according to the room temperature, making the room comfortable. This can be set while in Cooling Mode.







SC Series CS Series

Uniform grille size with easy access for servicing

# CASSETTE SPLIT AC

The Cassette Split AC is useful in applications where the Indoor Unit can be embedded into the false ceiling. The Cassette is ideal for showrooms where aesthetics and looks are very important. It is also the perfect choice when floor space is constrained. It has 4 air outlets which ensure that the air is evenly distributed throughout the room.

The three dimensional screw fan helps in maintaining uniform CFM distribution. And in order to handle water condensate drainage, it comes with a motorised drain pump.

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#### **Features**



Three Phase Advantage



**Dust Filter** 



Anti-corrosive Blue Fin Copper Condenser



Extended Piping Lengths



Economy Mode



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Hydrophilic Blue Evaporator Fins



Anti-Freeze Thermostat



Dry Mode



Auto Mode



Auto Restart with Memory Function



ON/OFF Timer



Wide Angle Airflow



Self Diagnosis



Cleanable Panel



Fixed and Swing Louvres



Air Flow Direction Control

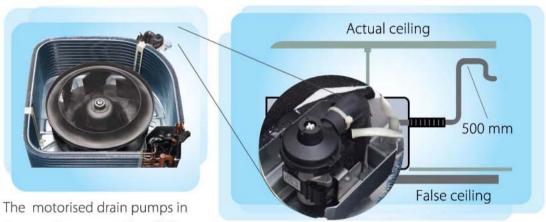


Powder–Coated Outer Body





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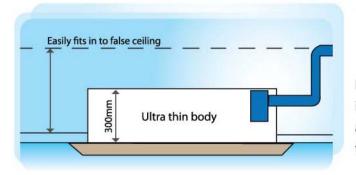


these units are capable of lifting condensate water even up to 500mm.

Blue Star Cassette ACs are equipped with a small opening which can be used for fresh air intake of around 50 cfm.



Fresh air intake



Blue Star Cassette AC's body height is just 300 mm which can easily fit above or inside false ceilings, thereby maintaining the décor.

# **Technical Specifications**

# **CASSETTE - SC SERIES**

MODEL NO		SCR181YD	SCR241YD	SCR361SE	SCR481SE
Performance Parameters	Nominal Capacity (TR)	1,5 TR	2 TR	3 TR	4TR
	Cooling Capacity (Btu/Hour)	18000	24000	36000	48000
	Power Input (Watt)	1900	2500	3650	5600
	EER (Btu per hour/Watt)	9.47	9.6	9.86	8.57
	Moisture Removal (Litres/Hour)	1.9	2.4	4	4
	Air Flow Volume (CFM) (High/Medium/Low)	555/466/386	720/596/483	905/769/662	905/769/662
	Noise Level Indoor (High/Medium/Low) In dB	40/39/37	42/41/39	44/43/41	44/43/41
Features	Modes	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No He
	Economy Mode	Yes	Yes	Yes	Yes
	Timer On/Off	Yes	Yes	Yes	Yes
	Horizontal Louvre	Motorized	Motorized	Motorized	Motorized
	Vertical Louvre	Manual	Manual	Manual	Manual
	Air Flow Direction Control	Yes	Yes	Yes	Yes
	Auto Restart Function	Yes	Yes	Yes	Yes
	Fan Modes	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)
	Anti-Freeze Thermostat	Yes	Yes	Yes	Yes
	Self Diagnosis	No	No	No	No
	LCD Display In IDU	Yes	Yes	Yes	Yes
	Filter Configuration	Dust Filter	Dust Filter	Dust Filter	Dust Filter
	Evaporator Fins	Hydrophilic Fins	Hydrophilic Fins	Hydrophilic Fins	Hydrophilic Fins
	Condenser Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins
Dimensions, Weight & Input Power Supply	IDU Dimension (W X H X D)mm	840 x 230 x 840	840 x 230 x 840	840 x 300 x 840	840 x 300 x 840
	IDU Panel Dimension (W X H X D)mm	950 x 55 x 950	950 x 55 x 950	950 x 55 x 950	950 x 55 x 950
	Input Power Supply	Outdoor Unit	Outdoor Unit	Outdoor Unit	Outdoor Unit
	Indoor Unit (Voltage/Frequency/Phase)	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph
	Net Weight (IDU)	24 kg	24 kg	30 kg	30 kg
	Net Weight (Panel)	5 kg	5 kg	5 kg	5 kg
	ODU Dimension (W X H X D)mm	850 x 540 x 310	850 x 540 x 310	1020 x 655 x 416	1020 x 958 x 416
	Outdoor Unit (Voltage/Frequency/Phase)	230/50/1	230/50/1	415/50/3	415/50/3
	Running Current Per Phase (A)	8	11.5	6	7.5
	Net Weight ODU	40 kg	47 kg	73 kg	95 kg
	Noise Level Outdoor In dBA	65	68	70	73
	Power Supply To ODU (Core/Guage)	2.5 sq.mm	2.5 sq.mm	4 sq.mm	4 sq.mm
	Cable From ODU To IDU (Core/Gauge)	1.5 sq.mm	1.5 sq.mm	1.5 sq.mm	1.5 sq.mm
	MCB Rating (A)	16	20	20	32
	Connection Details For MCB	2 Pole MCB	2 Pole MCB	4 Pole MCB	4 Pole MCB
Compressor	Compressor Type	Rotary	Rotary	Scroll	Scroll
	Compressor Warranty	5 Year	5 Year	1 Year	1 Year
Refrigerant &	Refrigerant	R 22	R 22	R 22	R 22
Ambient Operations	Max Ambient Temp °C	46°C	46°C	46°C	46°C
Remote	Remote	LCD Remote	LCD Remote	LCD Remote	LCD Remote
	Night Glow Function On Remote Buttons	No	No	No	No
Tube Size & Piping Capability	Suction Tube Size Outer Diameter Inch (mm)	1/2" (12.7mm)	5/8" (15.88mm)	3/4" (19.05mm)	3/4" (19.05mm)
	Liquid Tube Size Outer Diameter Inch (mm)	1/4" (6.35mm)	3/8" (9.52mm)	1/2" (12.7mm)	1/2" (12.7mm)
	Total Max Piping Capability (m)	12	12	20	20
	Max Piping Height Difference (m)	5	5	10	10
	Installation Kit	Not Included	Not included	Not Included	Not Included

## **CASSETTE - CS SERIES**

MODEL NO		CS18YA	CS24YA	CS36SA	CS48SA
Performance Parameters	Nominal Capacity (TR)	1.5 TR	2 TR	3 TR	4 TR
	Cooling Capacity (Btu/Hour)	18000	24000	36000	48000
	Power Input (Watt)	1700	2620	3800	5100
	EER (Btu per hour/Watt)	10.59	9.2	9,47	9.41
	Moisture Removal (Litres/Hour)	2	2	3	4
	Air Flow Volume (CFM) (High/Medium/Low)	506/413/342	706/617/529	1000/882/706	1120/941/764
	Noise Level Indoor (High/Medium/Low) In dB	48/45/43	48/46/44	48/46/44	52/48/45
Features	Modes	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No Heat	(Auto/Cool/Fan/Dry), No He
	Economy Mode	Yes	Yes	Yes	Yes
	Timer On/Off	Yes	Yes	Yes	Yes
	Horizontal Louvre	Motorized	Motorized	Motorized	Motorized
	Vertical Louvre	Manual	Manual	Manual	Manual
	Air Flow Direction Control	Yes	Yes	Yes	Yes
	Auto Restart Function	Yes	Yes	Yes	Yes
	Fan Modes	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)	(Auto/High/Medium/Low)
	Anti-Freeze Thermostat	Yes	Yes	Yes	Yes
	Self Diagnosis	Yes	Yes	Yes	Yes
	LCD Display In IDU	Yes	Yes	Yes	Yes
	Filter Configuration	Dust Filter	Dust Filter	Dust Filter	Dust Filter
	Evaporator Fins	Hydrophilic Fins	Hydrophilic Fins	Hydrophilic Fins	Hydrophilic Fins
	Condenser Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins	Anti Corrosive Blue Fins
Dimensions, Weight & Input Power Supply	IDU Dimension (W X H X D) mm	840 x 230 x 840	840 x 230 x 840	840 x 285 x 840	840 x 285 x 840
	IDU Panel Dimension (W X H X D) mm	950 x 50 x 950	950 x 50 x 950	950 x 50 x 950	950 x 50 x 950
	Input Power Supply	Outdoor Unit	Outdoor Unit	Outdoor Unit	Outdoor Unit
	Indoor Unit (Voltage/Frequency/Phase)	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph	230 V/50 Hz/1 Ph
	Net Weight (IDU)	28 kg	28 kg	31 kg	32 kg
	Net Weight Panel	5 kg	5 kg	5 kg	5 kg
	ODU Dimension (W X H X D) mm	850 x 545 x 310	850 x 670 x 310	960 x 670 x 380	960 x 960 x 380
	Outdoor Unit (Voltage/Frequency/Phase)	230/50/1	230/50/1	415/50/3	415/50/3
	Running Current Per Phase (A)	7.4	11.5	7	9
	Net Weight ODU	40.2 kg	50 kg	70 kg	85 kg
	Noise Level Outdoor In DBA	65	68	70	73
	Power Supply To ODU (Core/Guage)	2.5 sq.mm	2.5 sg.mm	4 sq.mm	4 sq.mm
	Cable From ODU To IDU (Core/Gauge)	1.5 sq.mm	1.5 sq.mm	1.5 sq.mm	1.5 sq.mm
	MCB Rating (A)	16	20	20	32
	Connection Details For MCB	2 Pole MCB	2 Pole MCB	4 Pole MCB	4 Pole MCB
Compressor	Compressor Type	Rotary	Rotary	Scroll	Scroll
	Compressor Warranty	5 Year	5 Year	1 Year	1 Year
Refrigerant & Ambient Operations	Refrigerant	R 22	R 22	R 22	R 22
	Max Ambient Temp °C	46°C	46°C	46°C	46°C
Remote	Remote	LCD Remote	LCD Remote	LCD Remote	LCD Remote
	Night Glow Function On Remote Buttons	No	No	No	No No
	Suction Tube Size Outer Diameter Inch (mm)	1/2" (12.7mm)	5/8" (15.88mm)	3/4" (19.05mm)	3/4" (19.05mm)
Tube Size & Piping Capability	Liquid Tube Size Outer Diameter Inch (mm)	1/4" (6.35mm)	3/8" (9.52mm)	1/2" (12.7mm)	1/2" (12.7mm)
	Total Max Piping Capability (m)	1/4 (6.33mm)	3/8 (9.52mm) 12	20	20
	Max Piping Lapability (m)  Max Piping Height Difference (m)	5	5	10	10
	I MAX FIDING DEIGHT DITTERENCE (M)		)	10	10

